



CATERPILLAR ENGINE KIT

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PAI CATERPILLAR ENGINE KITS

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(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

3116 Series

311601-(*) OUT OF FRAME KIT

PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kit	1
370100	1969519		
370055	7W9415	Rod Bearings	6
331220	N/A	Overhaul Gasket Kit	1
305025	4P6914	Ring Kits	6
311051	N/A	Piston Kits	6
Piston Kit Includes			
311050	6I1144	Piston	1
311045	7C0115	Pin	1
311046	7C0111	Retainers	2

3116 Series

311602-(*) OUT OF FRAME KIT

PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kit	1
370100	1969519		
370055	7W9415	Rod Bearings	6
331220	N/A	Overhaul Gasket Kit	1
305025	4P6914	Ring Kits	6
311053	N/A	Piston Kits	6
Piston Kit Includes			
311052	105-1710	Piston	1
311045	7C0115	Pin	1
311046	7C0111	Retainers	2

3116 Series

311603-(*) OUT OF FRAME KIT

PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kit	1
370100	1969519		
370055	7W9415	Rod Bearings	6
331220	N/A	Overhaul Gasket Kit	1
305025	4P6914	Ring Kits	6
311055	N/A	Piston Kits	6
Piston Kit Includes			
311054	101-4495	Piston	1
311045	7C0115	Pin	1
311046	7C0111	Retainers	2

3116 Series

311604-(*) OUT OF FRAME KIT

PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kit	1
370100	1969519		
370055	7W9415	Rod Bearings	6
331220	N/A	Overhaul Gasket Kit	1
305025	4P6914	Ring Kits	6
311124	N/A	Piston Kits	6
Piston Kit Includes			
311222	N/A	Crown	1
311125	1077791	Skirt	1
311044	7C3901	Pin	1
311046	7C0111	Retainers	2

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



PAI CATERPILLAR ENGINE KITS

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3116 Series

311605-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kit	1
370100	1969519		
370055	7W9415	Rod Bearings	6
331220	N/A	Overhaul Gasket Kit	1
305025	4P6914	Ring Kits	6
311126	N/A	Piston Kits	6
Piston Kit Includes			
311223	N/A	Crown	1
311125	1077791	Skirt	1
311044	7C3901	Pin	1
311046	7C0111	Retainers	2

3116 Series

311606-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kit	1
370100	1969519		
370055	7W9415	Rod Bearings	6
331220	N/A	Overhaul Gasket Kit	1
305025	4P6914	Ring Kits	6
311136	N/A	Piston Kits	6
Piston Kit Includes			
311128	6I1210	Crown	1
311125	1077791	Skirt	1
311044	7C3901	Pin	1
311046	7C0111	Retainers	2

3116 Series

311607-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kit	1
370100	1969519		
370055	7W9415	Rod Bearings	6
331220	N/A	Overhaul Gasket Kit	1
305025	4P6914	Ring Kits	6
311261	N/A	Piston Kits	6
Piston Kit Includes			
311260	N/A	Crown	1
311125	1077791	Skirt	1
311044	7C3901	Pin	1
311046	7C0111	Retainers	2

3116 Series

311608-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kit	1
370100	1969519		
370055	7W9415	Rod Bearings	6
331220	N/A	Overhaul Gasket Kit	1
305025	4P6914	Ring Kits	6
311269	N/A	Piston Kits	6
Piston Kit Includes			
311268	N/A	Crown	1
311125	1077791	Skirt	1
311044	7C3901	Pin	1
311046	7C0111	Retainers	2

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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3116 Series

311609-(*) OUT OF FRAME KIT

PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kits	1
370100	1969519		1
370055	7W9415	Rod Bearings	6
331220	N/A	Overhaul Gasket Kit	1
305025	4P6914	Ring Kits	6
311173	N/A	Piston Kits	6
Piston Kit Includes			
311172	1077563	Piston	1
311045	7C0115	Pin	1
311046	7C0111	Retainers	2

3116 Series

311610-(*) OUT OF FRAME KIT

PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kits	1
370100	1969519		1
370055	7W9415	Rod Bearings	6
331220	N/A	Overhaul Gasket Kit	1
305024	N/A	Ring Kits	6
311177	N/A	Piston Kits	6
Piston Kit Includes			
311176	1077852	Crown	1
311125	1077791	Skirt	1
311044	7C3901	Pin	1
311046	7C0111	Retainers	2

3116 Series

311611-(*) OUT OF FRAME KIT

PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kits	1
370100	1969519		1
370055	7W9415	Rod Bearings	6
331220	N/A	Overhaul Gasket Kit	1
305025	4P6914	Ring Kits	6
311224	N/A	Piston Kits	6
Piston Kit Includes			
311222	N/A	Crown	1
311125	1077791	Skirt	1
311044	7C3901	Pin	1
311046	7C0111	Retainers	2

3116 Series

311612-(*) OUT OF FRAME KIT

PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kits	1
370100	1969519		1
370055	7W9415	Rod Bearings	6
331220	N/A	Overhaul Gasket Kit	1
305024	N/A	Ring Kits	6
311226	N/A	Piston Kits	6
Piston Kit Includes			
311223	N/A	Crown	1
311125	1077791	Skirt	1
311044	7C3901	Pin	1
311046	7C0111	Retainers	2

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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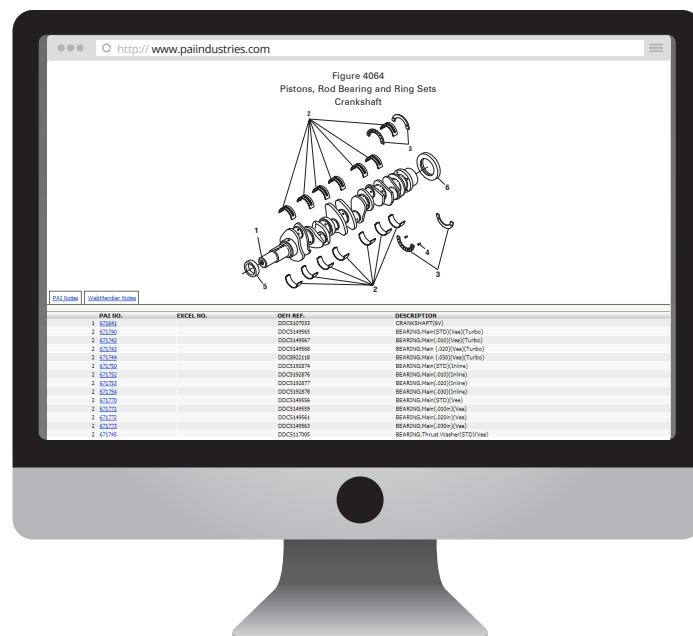
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3116 Series

311613-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kits	1
370100	1969519		1
370055	7W9415	Rod Bearings	6
331220	N/A	Overhaul Gasket Kit	1
305024	N/A	Ring Kits	6
311236	N/A	Piston Kits	6
Piston Kit Includes			
311228	N/A	Crown	1
311125	1077791	Skirt	1
311044	7C3901	Pin	1
311046	7C0111	Retainers	2

3116 Series

311651-(*) OUT OF FRAME KIT (CROWNLESS)			
PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kits	1
370100	1969519		1
370055	7W9415	Rod Bearings	6
331220	N/A	Overhaul Gasket Kit	1
305025	4P6914	Ring Kits	6
311125	1077791	Skirt	6
311044	7C3901	Pin	6
311046	7C0111	Retainers	12



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Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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3116 Series

311660-(*) ENGINE KITS (CROWNLESS)			
PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kit	1
370055	7W9415	Rod Bearings	6
331220	N/A	Overhaul Gasket Kit	1
305025	4P6914	Ring Kits	6
340100	N/A	Service Kit	1
Service Kit Includes			
321231	3D2824	Fitting O-Rings	9
321229	0336042	O-Rings	11
321244	4J5477		4
321281	328970		6
EGA-3062	N/A		4
331380	4P1623	Gasket	1
331365	1957339	Thermostat Gaskets	2
381860	1193075	Thermostat	1
331381	4P1624	Manifold Intake Gskt	1
336020	4R9999	Front35 Seal Dust	1
342070	6F7062	Copper Washers	2
351548	2165586	Cam Bearing	1
351549	2W7213		6
391951	7W8064	Intake Valves	6
391962	1360819	Exhaust Valves	6
340082	3H5552	Expansion Plug	1
040087	175830	Cup Plugs	6
GKP-3498	79AX60Z	Plugs	4
311125	1077791	Skirts	6
311044	7C3901	Pins	6
311046	7C0111	Retainers	12

3126 Series

312601-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kits	1
370100	1969519		1
370055	7W9415	Rod Bearings	6
331331	2640591	Upper Gasket Kit	1
331379	1622989	Front Gasket Kit	1
331324	2243871	Rear Gasket Kit	1
331332	2849745	Lower Gasket Kits	1
331385	2672122		1
331587	N/A	Oil Cooler Gasket Kit	1
305055	N/A	Ring Kits	6
311145	N/A	Piston Kits	6
Piston Kit Includes			
311143	150-4621	Crown	1
311127	238-2726	Skirt	1
311043	168-7226	Pin	1
311046	7C0111	Retainers	2



Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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3126 Series

312602-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kits	1
370100	1969519		1
370055	7W9415	Rod Bearings	6
331362	2152676	Upper Gasket Kit	1
331332	2849745	Lower Gasket Kits	1
331385	2672122		1
331375	1243687	Front Gasket Kit	1
331324	2243871	Rear Gasket Kit	1
331587	N/A	Oil Cooler Gasket Kit	1
305055	N/A	Ring Kits	6
311144	N/A	Piston Kits	6
Piston Kit Includes			
311142	1335044	Crown	1
311127	2382726	Skirt	1
311043	1687226	Pin	1
311046	7C0111	Retainers	2

3126 Series

312603-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kits	1
370100	1969519		1
370055	7W9415	Rod Bearings	6
331362	2152676	Upper Gasket Kit	1
331378	1422222	O-Ring Gasket Kit	1
331375	1243687	Front Gasket Kit	1
331324	2243871	Rear Gasket Kit	1
331332	2849745	Lower Gasket Kits	1
331385	2672122		1
305055	N/A	Ring Kits	6
311146	N/A	Piston Kits	6
Piston Kit Includes			
311141	1443444	Crown	1
311127	2382726	Skirt	1
311043	1687226	Pin	1
311046	7C0111	Retainers	2

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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3126 Series

312604-(*) OUT OF FRAME KIT

PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kits	1
370100	1969519		1
370055	7W9415	Rod Bearings	6
331331	2640591	Upper Gasket Kit	1
331332	2849745	Lower Gasket Kits	1
331385	2672122		1
331379	1622989	Front Gasket Kit	1
331324	2243871	Rear Gasket Kit	1
331587	N/A	Oil Cooler Gasket Kit	1
305055	N/A	Ring Kits	6
311147	N/A	Piston Kits	6
Piston Kit Includes			
311139	1723282	Crown	1
311127	2382726	Skirt	1
311043	1687226	Pin	1
311046	7C0111	Retainers	2

3126 Series

312605-(*) OUT OF FRAME KIT

PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kits	1
370100	1969519		1
370055	7W9415	Rod Bearings	6
331331	2640591	Upper Gasket Kit	1
331332	2849745	Lower Gasket Kits	1
331385	2672122		1
331379	1622989	Front Gasket Kit	1
331324	2243871	Rear Gasket Kit	1
331587	N/A	Oil Cooler Gasket Kit	1
305055	N/A	Ring Kits	6
311164	N/A	Piston Kits	6
Piston Kit Includes			
311163	2382729	Piston	1
311042	1687224	Pin	1
311046	7C0111	Retainers	2

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



PAI CATERPILLAR ENGINE KITS

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3126 Series

312606-(*) OVERHAUL KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370100	1969519	Main Bearing Kit	1
370055	7W9415	Rod Bearings	6
331331	2640591	Upper Gasket Kit	1
331379	1622989	Front Gasket Kit	1
331385	2672122	Lower Gasket Kit	1
331324	2243871	Rear Gasket Kit	1
331587	N/A	Oil Cooler Gasket Kit	1
305055	N/A	Ring Kits	6
311175	N/A	Piston Kits	6
Piston Kit Includes			
311174	3938986	Crown	1
311127	2382726	Skirt	1
311043	1687226	Pin	1
311046	7C0111	Retainers	2

3126 Series

312651-(*) OUT OF FRAME KIT (CROWNLESS)			
PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kits	1
370100	1969519		1
370055	7W9415	Rod Bearings	6
331331	2640591	Upper Gasket Kit	1
331332	2849745	Lower Gasket Kits	1
331385	2672122		1
331375	1243687	Front Gasket Kits	1
331379	1622989		1
331324	2243871	Rear Gasket Kit	1
331587	N/A	Oil Cooler Gasket Kit	1
305055	N/A	Ring Kits	6
311127	2382726	Skirts	6
311043	1687226	Pins	6
311046	7C0111	Retainers	12

312652-(*) OUT OF FRAME KIT (PISTONLESS)			
PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kits	1
370100	1969519		1
370055	7W9415	Rod Bearings	6
331331	2640591	Upper Gasket Kit	1
331332	2849745	Lower Gasket Kits	1
331385	2672122		1
331375	1243687	Front Gasket Kits	1
331379	1622989		1
331324	2243871	Rear Gasket Kit	1
331587	N/A	Oil Cooler Gasket Kit	1
305055	N/A	Ring Kits	6
311042	1687226	Pins	6
311046	7C0111	Retainers	12

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**





PAI CATALOG COVERAGE

ENGINE COMPONENT CATALOGS

MACK/VOLVO APPLICATION 2018	NOV2599
CATERPILLAR 2018.....	NOV1468
INTERNATIONAL 2017	NOV1465
DETROIT DIESEL 2017.....	NOV1459
CUMMINS 2017.....	NOV1387
VOLVO/RENAULT 2014.....	NOV1065

TRUCK COMPONENT CATALOGS

AIR & ELECTRICAL CATALOG 2019	NOV2678
EXHAUST CATALOG	NOV2677
SENSOR & CONNECTOR CATALOG 2019.....	NOV2664
CAB ACCESSORIES 2018.....	NOV1512
DRIVE TRAIN 2016.....	NOV1304
WATER PUMPS,THERMOSTATS & OIL PUMPS.....	NOV1388



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3304 Series

330403-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370165	N/A	Main Bearing Kit	1
370130	4W5739	Rod Bearings	4
331146	N/A	Overhaul Gasket Kits	1
331189	N/A		1
301012	N/A	Cylinder Kits	4
Cylinder Kit Includes			
311093	1654262	Piston	1
311085	7N9805	Pin	1
311086	1S9543	Retainers	2
361611	1105800	Liner	1
321227	5P8768	Seal Liner Kit	1
305029	2114321	Ring Set	1

3304 Series

330404-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370165	N/A	Main Bearing Kit	1
370130	4W5739	Rod Bearings	4
331146	N/A	Overhaul Gasket Kits	1
331189	N/A		1
301013	N/A	Cylinder Kits	4
Cylinder Kit Includes			
311095	1684531	Piston	1
311085	7N9805	Pin	1
311086	1S9543	Retainers	2
361611	1105800	Liner	1
321227	5P8768	Seal Liner Kit	1
305029	2114321	Ring Set	1

3304 Series

330407-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370160	N/A	Main Bearing Kit	1
370130	4W5739	Rod Bearings	4
331147	N/A	Overhaul Gasket Kits	1
331188	N/A		1
301057	N/A	Cylinder Kits	4
Cylinder Kit Includes			
311103	8N3182	Piston	1
311084	7N9804	Pin	1
311087	9H4015	Retainers	2
361611	1105800	Liner	1
321227	5P8768	Seal Liner Kit	1
305050	9S3068	Ring Set	1

3304 Series

330408-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370165	N/A	Main Bearing Kit	1
370130	4W5739	Rod Bearings	4
331146	N/A	Overhaul Gasket Kits	1
331189	N/A		1
301060	N/A	Cylinder Kits	4
Cylinder Kit Includes			
311192	1646560	Piston	1
311085	7N9805	Pin	1
311086	1S9543	Retainers	2
361611	1105800	Liner	1
321227	5P8768	Seal Liner Kit	1
305054	N/A	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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3304 Series

330409-(*) NATURAL GAS OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370165	N/A	Main Bearing Kit	1
370130	4W5739	Rod Bearings	4
331148	N/A	Overhaul Gasket Kit	1
301065	N/A	Cylinder Kits	4
Cylinder Kit Includes			
311210	4P2654	Piston	1
311084	7N9804	Pin	1
311087	9H4015	Retainers	2
361611	1105800	Liner	1
321227	5P8768	Seal Liner Kit	1
305073	N/A	Ring Set	1

3306 Series

330601-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370170	1969534	Main Bearing Kit	1
370130	4W5739	Rod Bearings	6
331200	3E7471	Upper Gasket Kits	1
331202	1551380		1
331203	1551379		1
331195	1642138		1
331198	1551378		1
331215	1694200	Pan Gasket	1
301010	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311090	1073565	Piston	1
311085	7N9805	Pin	1
311086	1S9543	Retainers	2
361611	105800	Liner	1
321227	5P8768	Seal Liner Kit	1
305037	N/A	Ring Set	1

3306 Series

330602-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370170	1969534	Main Bearing Kit	1
370130	4W5739	Rod Bearings	6
331204	3E8898	Upper Gasket Kit	1
331215	1694200	Pan Gasket Kit	1
301011	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311101	1548087	Piston	1
311085	7N9805	Pin	1
311086	1S9543	Retainers	2
361611	1105800	Liner	1
321227	5P8768	Seal Liner Kit	1
305029	2114321	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



PAI CATERPILLAR ENGINE KITS

ISO 9001 CERTIFIED

(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

3306 Series

+ 330603-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370170	1969534	Main Bearing Kit	1
370130	4W5739	Rod Bearings	6
331200	3E7471	Upper Gasket Kits	1
331202	1551380		1
331203	1551379		1
331206	3E7471		1
331194	2348011		1
331199	1551378		1
331215	1694200	Pan Gasket	1
301012	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311093	1654262	Piston	1
311085	7N9805	Pin	1
311086	1S9543	Retainers	2
361611	1105800	Liner	1
321227	5P8768	Seal Liner Kit	1
305029	2114321	Ring Set	1

3306 Series

330604-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370170	1969534	Main Bearing Kit	1
370130	4W5739	Rod Bearings	6
331200	3E7471	Upper Gasket Kits	1
331202	1551380		1
331203	1551379		1
331206	3E7471		1
331194	2348011		1
331199	1551378		1
331215	1694200	Pan Gasket	1
301013	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311095	1684531	Piston	1
311085	7N9805	Pin	1
311086	1S9543	Retainers	2
361611	1105800	Liner	1
321227	5P8768	Seal Liner Kit	1
305029	2114321	Ring Set	1

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Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



PAI CATERPILLAR ENGINE KITS

ISO 9001 CERTIFIED

(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

3306 Series

330605-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370170	1969534	Main Bearing Kit	1
370130	4W5739	Rod Bearings	6
331205	6V2525	Upper Gasket Kit	1
331215	1694200	Pan Gasket	1
301014	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311097	9N5250	Piston	1
311085	7N9805	Pin	1
311086	1S9543	Retainers	2
361611	1105800	Liner	1
321227	5P8768	Seal Liner Kit	1
305050	9S3068	Ring Set	1

3306 Series

330606-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370170	1969534	Main Bearing Kit	1
370130	4W5739	Rod Bearings	6
331205	6V2525	Upper Gasket Kit	1
331215	1694200	Pan Gasket	1
301015	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311099	9N5403	Piston	1
311085	7N9805	Pin	1
311086	1S9543	Retainers	2
361611	1105800	Liner	1
331227	5P8768	Seal Liner Kit	1
305030	2W1709	Ring Set	1

3306 Series

330607-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370135	4W5738	Main Bearing Kit	1
370130	4W5739	Rod Bearings	6
370143	6N8940	Thrust Washers	2 pcs
370144	1003652		2 pcs
331201	6V2527	Upper Gasket Kits	1
331205	6V2525		1
331209	1694199		1
331215	1694200	Pan Gasket	1
301057	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311003	8N3182	Piston	1
311084	7N9804	Pin	1
311087	9H4015	Retainers	2
361611	1105800	Liner	1
321227	5P8768	Seal Liner Kit	1
305050	9S3068	Ring Set	1

3306 Series

330608-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370170	1969534	Main Bearing Kit	1
370130	4W5739	Rod Bearings	6
331200	3E7471	Upper Gasket Kits	1
331202	1551380		1
331203	1551379		1
331195	1642138		1
331198	1551378		1
331154	N/A	Pan Gasket	1
301060	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311192	1646560	Piston	1
311085	7N9805	Pin	1
311086	1S9543	Retainers	2
361611	1105800	Liner	1
321227	5P8768	Seal Liner Kit	1
305054	N/A	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



PAI CATERPILLAR ENGINE KITS

ISO 9001 CERTIFIED

(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

3306 Series

330651-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370170	1969534	Main Bearing Kit	1
370130	4W5739	Rod Bearings	6
331143	N/A	Overhaul Gasket Kit	1
301010	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311090	1073565	Piston	1
311085	7N9805	Pin	1
311086	1S9543	Retainers	2
361611	1105800	Liner	1
321227	5P8768	Seal Liner Kit	1
305037	N/A	Ring Set	1

3306 Series

330652-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370170	1969534	Main Bearing Kit	1
370130	4W5739	Rod Bearings	6
331143	N/A	Overhaul Gasket Kit	1
301011	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311101	1548087	Piston	1
311085	7N9805	Pin	1
311086	1S9543	Retainers	2
361611	1105800	Liner	1
321227	5P8768	Seal Liner Kit	1
305029	2114321	Ring Set	1

3306 Series

330653-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370170	1969534	Main Bearing Kit	1
370130	4W5739	Rod Bearings	6
331142	N/A	Overhaul Gasket Kits	1
331143	N/A		1
301012	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311093	1654262	Piston	1
311085	7N9805	Pin	1
311086	1S9543	Retainers	2
361611	1105800	Liner	1
321227	5P8768	Seal Liner Kit	1
305029	2114321	Ring Set	1

3306 Series

330654-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370170	1969534	Main Bearing Kit	1
370130	4W5739	Rod Bearings	6
331142	N/A	Overhaul Gasket Kits	1
331143	N/A		1
331192	N/A		1
301013	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311095	1684531	Piston	1
311085	7N9805	Pin	1
311086	1S9543	Retainers	2
361611	1105800	Liner	1
321227	5P8768	Seal Liner Kit	1
305029	2114321	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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PAI CATERPILLAR ENGINE KITS

ISO 9001 CERTIFIED

(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

3306 Series

330659-(*) NATURAL GAS OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370170	1969534	Main Bearing Kit	1
370130	4W5739	Rod Bearings	6
331128	N/A	Overhaul Gasket Kit (Turbo)	1
331129	N/A	Overhaul Gasket Kit (Non-Turbo)	1
301065	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311210	4P2654	Piston	1
311084	7N9804	Pin	1
311087	9H4015	Retainers	2
361611	1105800	Liner	1
321227	5P8768	Seal Liner Kit	1
305073	N/A	Ring Set	1

C7 Series

+ C70101-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kit	1
370100	1969519		1
370055	7W9415	Rod Bearings	6
331503	2974835	Upper Gasket Kits	1
331504	3259472		1
331516	1969518	Lower Gasket Kits	1
331539	2974835		1
331515	3291383	Front Gasket Kit	1
331538	2908676	Rear Gasket Kit	1
331505	2002258	Coolant Gasket Kit	1
331514	3259470	Oil Cooler Gasket Kit	1
305055	N/A	Ring Kits	6
311111	N/A	Piston Kits	6
Piston Kit Includes			
311110	2382720	Piston	1
311078	1979371	Pin	1
311047	1979372	Retainers	2

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



PAI CATERPILLAR ENGINE KITS

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(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

C7 Series

+ C70102-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kit	1
370100	1969519		1
370055	7W9415	Rod Bearings	6
331503	2974835	Upper Gasket Kits	1
331504	3259472		1
331516	1969518	Lower Gasket Kits	1
331539	2974835		1
331515	3291383	Front Gasket Kit	1
331538	2908676	Rear Gasket Kit	1
331505	2002258	Coolant Gasket Kit	1
331514	3259470	Oil Cooler Gasket Kit	1
305055	N/A	Ring Kits	6
311114	N/A	Piston Kits	6
Piston Kit Includes			
311113	2382698	Piston	1
311042	1687224	Pin	1
311046	7C0111	Retainers	2

C7 Series

C70151-(*) OUT OF FRAME KIT (PISTONLESS)			
PAI Ref.	OEM Ref.	Description	Qty.
370090	1969518	Main Bearing Kit	1
370100	1969519		1
370055	7W9415	Rod Bearings	6
331503	2974835	Upper Gasket Kits	1
331504	3259472		1
331516	1969518	Lower Gasket Kits	1
331539	2974835		1
331515	3291383	Front Gasket Kit	1
331538	2908676	Rear Gasket Kit	1
331505	2002258	Coolant Gasket Kit	1
331514	3259470	Oil Cooler Gasket Kit	1
305055	N/A	Ring Kits	6
311078	1979371	Pins	6
311047	1979372	Retainers	12

3176 Series

317651-(*) INFRAME KIT (PISTONLESS)			
PAI Ref.	OEM Ref.	Description	Qty.
370185	N/A	Main Bearing Kit	1
370205	4P8167	Rod Bearings	6
331560	2238228	Upper Gasket Kits	1
331561	3125931		1
331153	N/A	Pan Gasket Kit	1
311088	1979335	Pin	1
361608	N/A	Liner Kit	1
305060	N/A	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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PAI CATERPILLAR ENGINE KITS

ISO 9001 CERTIFIED

(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

3176 Series

317601-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370185	N/A	Main Bearing Kit	1
370205	4P8167	Rod Bearings	6
331560	2238228	Upper Gasket Kits	1
331561	3125931		1
331153	N/A	Pan Gasket Kit	1
301017	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311158	4P5852	Crown	1
311157	2382710	Skirt	1
311088	1979335	Pin	1
361615	613550	Liner	1
321311	613549	Seal Liner Kit	1
321342	4P9388	Ring Liner	1
305060	N/A	Ring Set	1

C10 Series

C10101-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370223	2436717	Main Bearing Kit	1
370120	2170577	Rod Bearings	6
331410	3164416	Upper Gasket Kits	1
331411	3164396		1
331153	N/A	Pan Gasket Kit	1
301019	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311158	4P5852	Crown	1
311157	2382710	Skirt	1
311088	4P5852	Pin	1
361614	1482125	Liner	1
321295	N/A	O-Ring	1
305060	N/A	Ring Set	1

C10 Series

C10151-(*) INFRAME KIT (CROWNLESS)			
PAI Ref.	OEM Ref.	Description	Qty.
370223	2436717	Main Bearing Kit	1
370120	2170577	Rod Bearings	6
331410	3164416	Upper Gasket Kits	1
331411	3164396		1
331153	N/A	Pan Gasket Kit	1
305060	N/A	Ring Kits	6
361623	N/A	Liner Kits	6
311157	2382710	Skirts	6
311088	4P5852	Pins	6

C10 Series

C10601-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370223	2436717	Main Bearing Kit	1
370120	2170577	Rod Bearings	6
331410	3164416	Upper Gasket Kits	1
331411	3164396		1
331519	2527955	Lower Gasket Kit	1
331547	2302167	Front Gasket Kits	1
331548	2302529		1
331453	2266620	Rear Gasket Kit	1
321406	7X7975	Oil Pump, O-Ring Kit	1
321407	1933322	Oil Cooler, O-Ring Kit	1
331479	3156714	Water Pump Kit	1
301019	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311158	4P5852	Crown	1
311157	2382710	Skirt	1
311088	4P5852	Pin	1
361614	1482125	Liner	1
321295	N/A	O-Ring	1
305060	N/A	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



PAI CATERPILLAR ENGINE KITS

ISO 9001 CERTIFIED

(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

C11 Series

C11101-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370223	2436717	Main Bearing Kit	1
370125	1161089	Rod Bearings	6
331542	3612584	Upper Gasket Kit	1
331450	N/A	Pan Gasket Kit	1
301018	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311170	1979381	Piston	1
311079	1979327	Pin	1
311089	1979326	Retainers	2
361613	1979330	Liner	6
321295	104-3560	O-Ring	6
305064	N/A	Ring Set	6

C11 Series

C11601-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370223	2436717	Main Bearing Kit	1
370125	1161089	Rod Bearings	6
331542	3612584	Upper Gasket Kit	1
331557	3136846	Lower Gasket Kit	1
331453	2266620	Rear Gasket Kit	1
331499	3139549	Cooler Gasket Kit	1
331509	2655326	Oil Pump Gasket Kit	1
331546	3178084	Oil Cooler Gasket Kit	1
331545	3178354	Fuel Pump Gasket Kit	1
331496	2644676	Compressor Gasket Kit	1
331511	3136898	Front Cover Gasket Kit	1
301018	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311170	1979381	Piston	1
311079	1979327	Pin	1
311089	1979326	Retainers	2
361613	1979330	Liners	6
321295	104-3560	O-Rings	6
305064	N/A	Ring Sets	6

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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PAI CATERPILLAR ENGINE KITS

ISO 9001 CERTIFIED

(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

C12 Series

+ C12101-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370223	2436717	Main Bearing Kit	1
370125	1161089	Rod Bearings	6
331410	3164416	Upper Gasket Kits	1
331411	3164396		1
331153	N/A	Pan Gasket Kit	1
301022	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311252	1442948	Crown	1
311156	2382712	Skirt	1
311083	1979251	Pin Assembly	1
361613	1979330	Liner	1
321295	104-3560	O-Ring	1
305046	N/A	Ring Set	1

C12 Series

C12151-(*) INFRAME KIT (CROWNLESS)			
PAI Ref.	OEM Ref.	Description	Qty.
370223	2436717	Main Bearing Kit	1
370125	1161089	Rod Bearings	6
331410	3164416	Upper Gasket Kits	1
331411	3164396		1
331153	N/A	Pan Gasket Kit	1
305046	N/A	Ring Kits	6
321295	104-3560	O-Rings	6
361613	1979330	Liners	6
311156	2382712	Skirts	6
311083	1979251	Pins	6

C12 Series

C12601-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370223	2436717	Main Bearing Kit	1
370125	1161089	Rod Bearings	6
331410	3164416	Head Gasket Kits	1
331411	3164396		1
331519	2527955	Lower Gasket Kit	1
331453	2266620	Rear Gasket Kit	1
331547	2302167	Front Cover Gasket Kits	1
331548	2302529		1
321406	7X7975	Oil Pump Kit	1
321407	1933322	Oil Cooler Kit	1
331479	3156714	Water Pump Gasket Kit	1
301022	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311252	4F3602	Crown	1
311156	2382712	Skirt	1
311083	1979251	Pin Assembly	1
361613	1979330	Liner	1
321295	104-3560	O-Ring	1
305046	N/A	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



PAI CATERPILLAR ENGINE KITS

ISO 9001 CERTIFIED

(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

C13 Series

+ C13101-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370223	2436717	Main Bearing Kit	1
370125	1161089	Rod Bearings	6
331470	3612581	Upper Gasket Kits	1
331473	3612573		1
331450	N/A	Pan Gasket Kit	1
301021	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311165	3220329	Piston	1
311079	1979327	Pin	1
311089	1979326	Retainers	2
361613	1979330	Liner	1
321295	104-3560	O-Ring	1
305069	N/A	Ring Set	1

C13 Series

C13151-(*) INFRAME KIT (PISTONLESS)			
PAI Ref.	OEM Ref.	Description	Qty.
370223	2436717	Main Bearing Kit	1
370125	1161089	Rod Bearings	6
331470	3612581	Upper Gasket Kits	1
331473	3612573		1
331450	N/A	Pan Gasket Kit	1
311079	1979327	Pins	6
311089	1979326	Retainers	12
361613	1979330	Liners	6
321295	104-3560	O-Rings	6
305064	N/A	Ring Kits	6
305069	N/A		6

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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PAI CATERPILLAR ENGINE KITS

ISO 9001 CERTIFIED

(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

C13 Series

C13601-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370223	2436717	Main Bearing Kit	1
370125	1161089	Rod Bearings	6
331470	3612581	Upper Gasket Kits	1
331473	3612573		1
331496	2644676	Compressor Gasket Kit	1
331554	2655321	Lower Gasket Kit	1
331509	2655326	Oil Pump Gasket Kit	1
331511	3136898	Front Cover Gasket Kit	1
331500	2655322	Fuel Pump Gasket Kit	1
331512	2655324	Oil Cooler Gasket Kit	1
331453	2266620	Rear Cover Gasket Kit	1
301021	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311165	3220329	Piston	1
311079	1979327	Pin	1
311089	1979326	Retainers	2
361613	1979330	Liner	1
321295	104-3560	O-Ring	1
305069	N/A	Ring Set	1

3406 Series

340601-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370175	N/A	Main Bearing Kit	1
370180	2436718		1
370010	9Y9497	Rod Bearings	6
370030	8N5434		6
331229	1891946	Gasket Kits	1
331230	5P8053		1
331231	5P8366		1
331150	N/A	Pan Gasket Kit	1
301041	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311018	7N3633	Piston	1
311008	7N9807	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305015	8N0822	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



PAI CATERPILLAR ENGINE KITS

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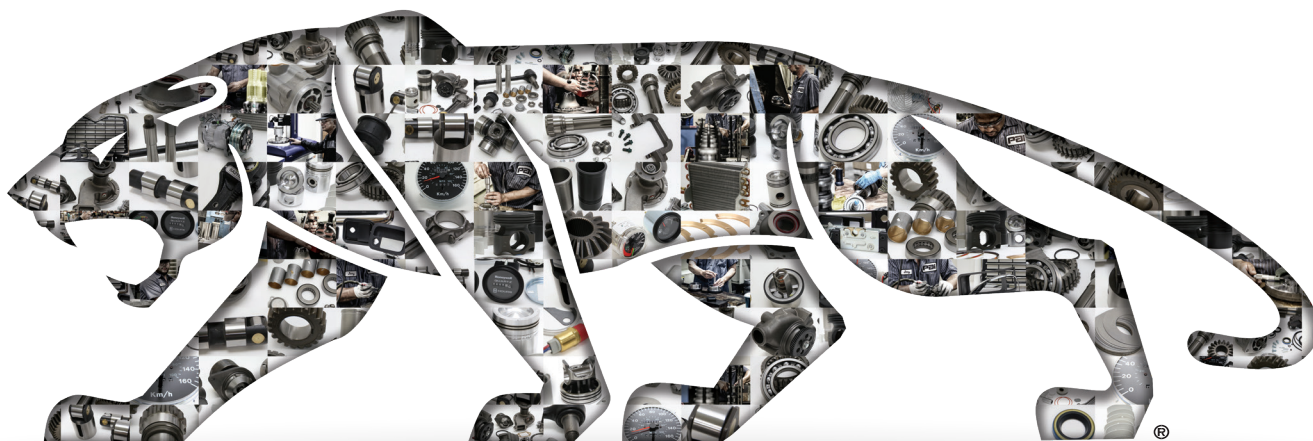
(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

3406 Series

340602-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370175	N/A	Main Bearing Kit	1
370180	2436718		1
370010	9Y9497	Rod Bearings	6
370030	8N5434		6
331227	2193501	Gasket Kits	1
331229	1891946		1
331230	5P8053		1
331150	N/A	Pan Gasket Kit	1
301042	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311020	6N4126	Piston	1
311008	7N9807	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305015	8N0822	Ring Set	1

3406 Series

340610-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370175	N/A	Main Bearing Kit	1
370180	2436718		1
370010	9Y9497	Rod Bearings	6
370030	8N5434		6
331235	5P8431	Gasket Kitsw	1
331230	5P8053		1
331231	5P8366		1
331150	N/A	Pan Gasket Kit	1
301043	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311012	7N3509	Piston	1
311007	7N9806	Pin	1
111095	1684531	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305015	8N0822	Ring Set	1



THOUSANDS OF ADDITIONAL HEAVY DUTY PARTS AVAILABLE UPON REQUEST

Learn more about PAI Truck Parts visit, www.paiindustries.com or call 770.822.1000

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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PAI CATERPILLAR ENGINE KITS

ISO 9001 CERTIFIED

(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

3406 Series

+ 340611-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
331226	2601534	Gasket Kits	1
331230	5P8053		1
331231	5P8366		1
331232	6V6403		1
331233	6V9890		1
331234	7X2632		1
331235	5P8431		1
331236	1464229		1
331238	1569232		1
331150	N/A	Pan Gasket Kits	1
370015	N/A		1
301044	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311010	9Y4004	Piston	1
311005	8N1608	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

3406 Series

+ 340612-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
331226	2601534	Gasket Kits	1
331230	5P8053		1
331231	5P8366		1
331234	7X2632		1
331235	5P8431		1
331150	N/A	Pan Gasket Kits	1
331151	N/A		1
301045	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311014	9Y7212	Piston	1
311005	8N1608	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



PAI CATERPILLAR ENGINE KITS

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(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

3406 Series

340613-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
370015	9Y7735	Gasket Kits	1
331226	2601534		1
331234	7X2632		1
331236	1464229		1
331150	N/A	Pan Gasket Kits	1
331151	N/A		1
301046	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311016	9Y9889	Piston	1
311005	8N1608	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

3406 Series

340615-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331237	2193501	Gasket Kit	1
331151	2193501	Pan Gasket Kit	1
301048	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311024	1175063	Piston	1
311003	1029796	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

3406 Series

340614-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
331234	7X2632	Gasket Kits	1
331236	1464229		1
331237	2193501		1
331239	2310649		1
331150	N/A	Pan Gasket Kits	1
331151	N/A		1
301047	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311022	7E0292	Piston	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

3406 Series

+ 340616-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331234	7X2632	Gasket Kit	1
331151	N/A	Pan Gasket Kit	1
301049	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311026	1010016	Piston	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**





PAI CATERPILLAR ENGINE KITS

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3406 Series

340617-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
331234	7X2632	Gasket Kits	1
331236	1464229		1
331151	N/A	Pan Gasket Kit	1
301050	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311028	7E8656	Piston	1
311005	8N1608	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

3406 Series

340619-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
331234	7X2632	Gasket Kits	1
331241	2161252		1
331151	N/A	Pan Gasket Kit	1
301052	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311032	7E0539	Piston	1
311005	8N1608	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

3406 Series

340618-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
331234	7X2632	Gasket Kits	1
331236	1464229		1
331150	N/A	Pan Gasket Kits	1
331151	N/A		1
301051	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311030	7E8700	Piston	1
311005	8N1608	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

3406 Series

+ 340620-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
331234	7X2632	Gasket Kit	1
331151	N/A	Pan Gasket Kit	1
301053	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311034	1601131	Piston	1
311005	8N1608	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



PAI CATERPILLAR ENGINE KITS

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3406 Series

340623-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
331226	2601534	Gasket Kits	1
331238	1569232		1
331151	N/A	Pan Gasket Kit	1
301058	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311036	9Y3116	Piston	1
311005	8N1608	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305010	1W8922	Ring Set	1

3406 Series

340640-(*) INFRAME KIT (PISTONLESS)			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
331233	6V9890	Gasket Kits	1
331234	7X2632		1
331236	1464229		1
331237	2193501		1
331238	1569232		1
331239	2310649		1
331240	2339198		1
331150	N/A	Pan Gasket Kits	1
331151	N/A		6
305010	1W8922	Ring Kits	6
361621	N/A	Liner Kits	6

3406 Series

340624 -(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
370010	9Y9497		6
331237	2193501	Gasket Kit	1
331151	N/A	Pan Gasket Kit	1
301062	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311219	N/A	Crown	1
311121	1300241	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305010	1W8922	Ring Set	1

3406 Series C/E

340649-(*) CROWNLESS OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331135	N/A	Overhaul Gasket Kits	1
331136	N/A		1
305010	1W8922	Ring Kits	6
361621	N/A	Liner Kits	6
311121	1300241	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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PAI CATERPILLAR ENGINE KITS

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3406 Series C/E

340651-(*) INFRAME KIT (CROWNLESS)			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331240	2339198	Gasket Kits	1
331241	2161252		1
331150	N/A	Pan Gasket Kit	1
305010	1W8922	Ring Kits	6
361621	N/A	Liner Kits	6
311121	1300241	Skirts	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2

3406 Series

340650-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
331130	N/A	Overhaul Gasket Kit	1
301041	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311018	7N3633	Piston	1
311008	7N9807	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305015	8N0822	Ring Set	1

3406 Series

340652-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
331130	N/A	Overhaul Gasket Kit	1
301042	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311020	6N4126	Piston	1
311008	7N9807	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305015	8N0822	Ring Set	1

3406 Series

340660-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
331130	N/A	Overhaul Gasket Kit	1
301043	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311012	7N3509	Piston	1
311007	7N9806	Pin	1
111095	175755	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305015	8N0822	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



PAI CATERPILLAR ENGINE KITS

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3406 Series

340661-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
331130	N/A	Overhaul Gasket Kits	1
331132	N/A		1
331133	N/A		1
331149	N/A		1
301044	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311010	9Y4004	Piston	1
311005	8N1608	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305010	1W8922	Ring Set	1

3406 Series

340663-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
331132	N/A	Overhaul Gasket Kits	1
331133	N/A		1
301046	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311016	9Y9889	Piston	1
311005	8N1608	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305010	1W8922	Ring Set	1

3406 Series

340662-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	2110592	Rod Bearings	6
331130	N/A	Overhaul Gasket Kits	1
331133	N/A		1
301045	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311014	9Y7212	Piston	1
311005	8N1608	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305010	1W8922	Ring Set	1

3406 Series

340664-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331132	N/A	Overhaul Gasket Kits	1
331133	N/A		1
331134	N/A		1
301047	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311022	7E0292	Piston	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305010	1W8922	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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PAI CATERPILLAR ENGINE KITS

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3406 Series

+ 340665-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331135	N/A	Overhaul Gasket Kit	1
301048	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311024	1175063	Piston	1
311003	1029796	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

3406 Series

340667-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
331133	N/A	Overhaul Gasket Kits	1
331134	N/A		1
301050	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311028	7E8656	Piston	1
311005	8N1608	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

3406 Series

340666-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
331130	N/A	Gasket Kits	1
331131	N/A		1
331132	N/A		1
331133	N/A		1
331134	N/A		1
331135	N/A		1
331136	N/A		1
331137	N/A		1
301049	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311026	1010016	Piston	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



PAI CATERPILLAR ENGINE KITS

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3406 Series

340668-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
331132	N/A	Overhaul Gasket Kits	1
331133	N/A		1
301051	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311030	7E8700	Piston	1
311005	8N1608	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

3406 Series

340669-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
331133	N/A	Overhaul Gasket Kits	1
331136	N/A		1
301052	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311032	7E0539	Piston	1
311005	8N1608	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

3406 Series

340670-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331133	N/A	Overhaul Gasket Kit	1
301053	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311034	1601131	Piston	1
311005	8N1608	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

3406 Series

340673-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
331132	N/A	Overhaul Gasket Kits	1
331133	N/A		1
301058	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311036	9Y3116	Piston	1
311005	8N1608	Pin	1
311006	7E5665	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**





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3406 Series

340674-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331135	N/A	Overhaul Gasket Kit	1
301062	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311219	N/A	Crown	1
311121	1300241	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305010	1W8922	Ring Set	1

3406 Series

340675-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331136	N/A	Overhaul Gasket Kit	1
301069	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311108	2212305	Crown	1
311155	1326663	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305004	N/A	Ring Set	1

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Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



PAI CATERPILLAR ENGINE KITS

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(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

3406E Series

340621-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331241	2161252	Gasket Kit	1
331150	N/A	Pan Gasket Kit	1
301064	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311155	1326663	Skirt	1
311250	N/A	Crown	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305005	N/A	Ring Set	1

3406E Series

340625-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331241	2161252	Gasket Kit	1
331150	N/A	Pan Gasket Kit	1
301069	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311108	2212305	Crown	1
311155	1326663	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

3406E Series

340622-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331241	2161252	Gasket Kit	1
331150	N/A	Pan Gasket Kit	1
301075	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311230	N/A	Crown	1
311121	1300241	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

3406E Series

+ 340632-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331241	2161252	Gasket Kit	1
331150	N/A	Pan Gasket Kit	1
301076	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311132	1495566	Crown	1
311121	1300241	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305010	1W8922	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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PAI CATERPILLAR ENGINE KITS

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(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

3406E Series

340651-(*) INFRAME KIT (CROWNLESS)			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331241	2161252	Gasket Kit	1
331150	N/A	Pan Gasket Kit	1
305010	1W8922	Ring Kits	6
361621	N/A	Liner Kits	6
311121	1300241	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2

3406E Series

340672-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331136	N/A	Overhaul Gasket Kit	1
301075	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311230	N/A	Crown	1
311121	1300241	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305010	1W8922	Ring Set	1

3406E Series

+ 340671-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331136	N/A	Overhaul Gasket Kit	1
331137	N/A		1
301064	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311250	N/A	Crown	1
311155	1326663	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305005	N/A	Ring Set	1

3406E Series

340682-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331136	N/A	Overhaul Gasket Kit	1
301076	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311132	1495566	Crown	1
311121	1300241	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305010	1W8922	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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PAI CATERPILLAR ENGINE KITS

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(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

C15 Series

+ C15101-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
331374	2818261	Exhaust Gasket Assemblies	6
331165	2486740	Upper Gasket Kit	1
331152	N/A	Pan Gasket Kit	1
301064	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311250	N/A	Crown	1
311155	1326663	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305005	N/A	Ring Set	1

C15 Series

C15102-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331165	2486740	Uppper Gasket Kit	1
331152	N/A	Pan Gasket Kit	1
301077	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311248	N/A	Crown	1
311155	1326663	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305004	N/A	Ring Set	1

C15 Series

+ C15103-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370035	22432d6	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331139	3164810	UpperGasket Kit	1
331152	N/A	Pan Gasket Kit	1
301071	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311107	3067460	Piston	1
311080	1807350	Pin	1
311009	2502940	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305003	N/A	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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(+) HIGH PERFORMANCE AVAILABLE BY ADDING (HP) TO THE END OF KIT NUMBER

C15 Series

C15104-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
311165	3220329	Upper Gasket Kit	1
331152	N/A	Pan Gasket Kit	1
301078	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311249	N/A	Crown	1
311155	1326663	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305005	N/A	Ring Set	1

C15106-(*) INFRAME KIT (MONOTHERM/JRE)			
PAI Ref.	OEM Ref.	Description	Qty.
370180	24367189	Main Bearing Kit	1
370035	2243246	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331184	N/A	Upper Gasket Kit	1
331151	N/A	Pan Gasket Kit	1
301068	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311203	3889354	Piston	1
311080	1807350	Pin	1
311009	2502940	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305045	N/A	Ring Set	1

C15 Series

+C15105-(*) INFRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370035	2243246	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331139	3164810	Upper Gasket Kit	1
331152	N/A	Pan Gasket Kit	1
301073	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311201	3569946	Piston	1
311080	1807350	Pin	1
311009	2502940	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305003	N/A	Ring Set	1

+C15107-(*) INFRAME KIT (MONOTHERM)			
PAI Ref.	OEM Ref.	Description	Qty.
370180	24367189	Main Bearing Kit	1
370035	2243246	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331139	3164810	Upper Gasket Kit	1
331152	N/A	Pan Gasket Kit	1
331166	N/A	Inframe Gasket Kit	1
301027	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311194	3466615	Piston	1
311080	1807350	Pin	1
311009	2502940	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305045	N/A	Ring Set	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**





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3406E & C15 Series

C15130-(*) INFRAME KIT (CROWNLESS)			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331165	2486740	Gasket Kit	1
331152	N/A	Pan Gasket Kit	1
350004	9Y9497	Ring Kits	6
350005	9Y7735		6
361621	N/A	Liner Kits	6
311155	1326663	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2

C15 Series

+ C15153-(*) IN FRAME KIT (PISTONLESS)			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370035	2243246	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331139	N/A	Gasket Kit	1
331152	N/A	Pan Gasket Kit	1
305003	N/A	Ring Kits	6
361621	N/A	Liner Kits	6
311080	1807350	Pin	1
311009	2502940	Retainers	2

C15 Series

C15131-(*) OUT OF FRAME KIT (CROWNLESS)			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370010	9Y9497	Rod Bearings	6
370015	9Y7735		6
331374	2818261	Exhaust Gasket Assemblies	6
331138	N/A	Overhaul Gasket Kit	1
305004	N/A	Ring Kits	6
305005	N/A		6
361621	N/A	Liner Kits	6
311155	1326663	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2

C15 Series

C15154-(*) OUT OF FRAME KIT (PISTONLESS)			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370035	2243246	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331140	N/A	Overhaul Gasket Kit	1
305003	N/A	Ring Kits	6
361621	N/A	Liner Kits	6
311080	1807350	Pin	1
311009	2502940	Retainers	2

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



PAI CATERPILLAR ENGINE KITS

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C15 Series

+ C15601-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331138	N/A	Overhaul Gasket Kit	1
301064	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311250	N/A	Crown	1
311155	1326663	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305005	N/A	Ring Set	1

C15 Series

C15602-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331138	N/A	Overhaul Gasket Kit	1
301077	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311155	1326663	Skirt	1
311248	N/A	Crown	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305005	N/A	Ring Set	1

C15603-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370035	2243246	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331140	N/A	Upper Gasket Kit	1
301071	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311107	3067460	Piston	1
311080	180730	Pin	1
311009	2502940	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring Kit	1
305003	N/A	Ring Set	1

C15604-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331138	N/A	Overhaul Gasket Kit	1
301078	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305005	N/A	Ring Set	1
311249	N/A	Crown	1
311155	1326663	Skirt	1

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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PAI CATERPILLAR ENGINE KITS

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C15 Series

+ C15605-(*) OUT OF FRAME KIT

PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370035	2243246	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331140	N/A	Upper Gasket Kit	1
301073	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311201	3569946	Piston	1
311080	1807350	Pin	1
311009	2502940	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305003	N/A	Ring Set	1

C15 Series

C15606-(*) OUT OF FRAME KIT (JRE)

PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370035	2243246	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331185	N/A	Upper Gasket Kit	1
301068	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311203	3889354	Piston	1
311080	1807350	Pin	1
311009	2502940	Retainers	2
361620	N/A	Liner	1
321351	N/A	O-Ring	1
305045	N/A	Ring Set	1

C15 Series

+ C15653-(*) PISTONLESS OUT OF FRAME KIT

PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370035	2243246	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331140	N/A	Overhaul Gasket Kit	1
305003	N/A	Ring Kit	1
361621	N/A	Liner Kits	6
311080	1807350	Pins	6
311009	2502940	Retainers	12

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



PAI CATERPILLAR ENGINE KITS

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C16 Series

C16101-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331165	248-6740	Upper Gasket Kit	1
331374	2818261	Exhaust Gasket Assemblies	6
331152	N/A	Pan Gasket Kit	1
301080	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311188	1398500	Crown	1
311189	2846039	Skirt	1
311004	1687246	Pin	1
GRI-2703	7E1177	Retainers	2
361612	1326881	Liner	1
321204	1541642	O-Ring Kit	1
305040	N/A	Ring Set	1

C16601-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331138	N/A	Overhaul Gasket Kit	1
301080	N/A	Cylinder Kits	6
Cylinder Kit Includes			
311188	1398500	Crown	1
311189	2846039	Skirt	1
311004	168-7246	Pin	1
GRI-2703	7E1177	Retainers	2
361612	1326881	Liner	1
321204	1541642	O-Ring Kit	1
305040	N/A	Ring Set	1

C16 Series

C16130-(*) OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331165	248-6740	Upper Gasket Kit	1
331150	N/A	Pan Gasket Kit	1
305040	N/A	Ring Set	6
361612	1326881	Liner	1
321204	1541642	O-Ring Kit	1
311189	2846039	Skirts	6
311004	168-7246	Pins	6
GRI-2703	7E1177	Retainers	12

C16131-(*) CROWNLESS OUT OF FRAME KIT			
PAI Ref.	OEM Ref.	Description	Qty.
370180	2436718	Main Bearing Kit	1
370015	9Y7735	Rod Bearings	6
331374	2818261	Exhaust Gasket Assemblies	6
331138	N/A	Overhaul Gasket Kit	1
305040	N/A	Ring Set	6
361612	1326881	Liner	1
321204	1541642	O-Ring Kit	1
311189	2846039	Skirts	6
311004	168-7246	Liners	6
GRI-2703	7E1177	Retainers	12

Please note: Specify size of Rod Bearings and Main Bearings when ordering Rebuild Kits. All OEM references shown are examples of standard sizes. Other sizes are available. Please call for correct dash number for application. **MUST VERIFY BY SERIAL AND ARRANGEMENT.**



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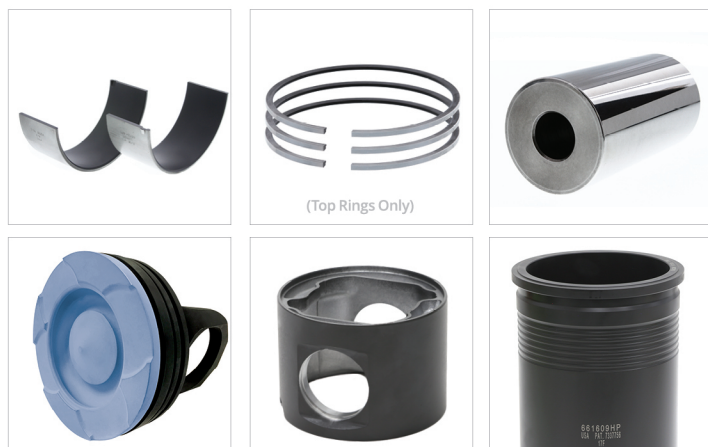




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